

# Computing Environment 100

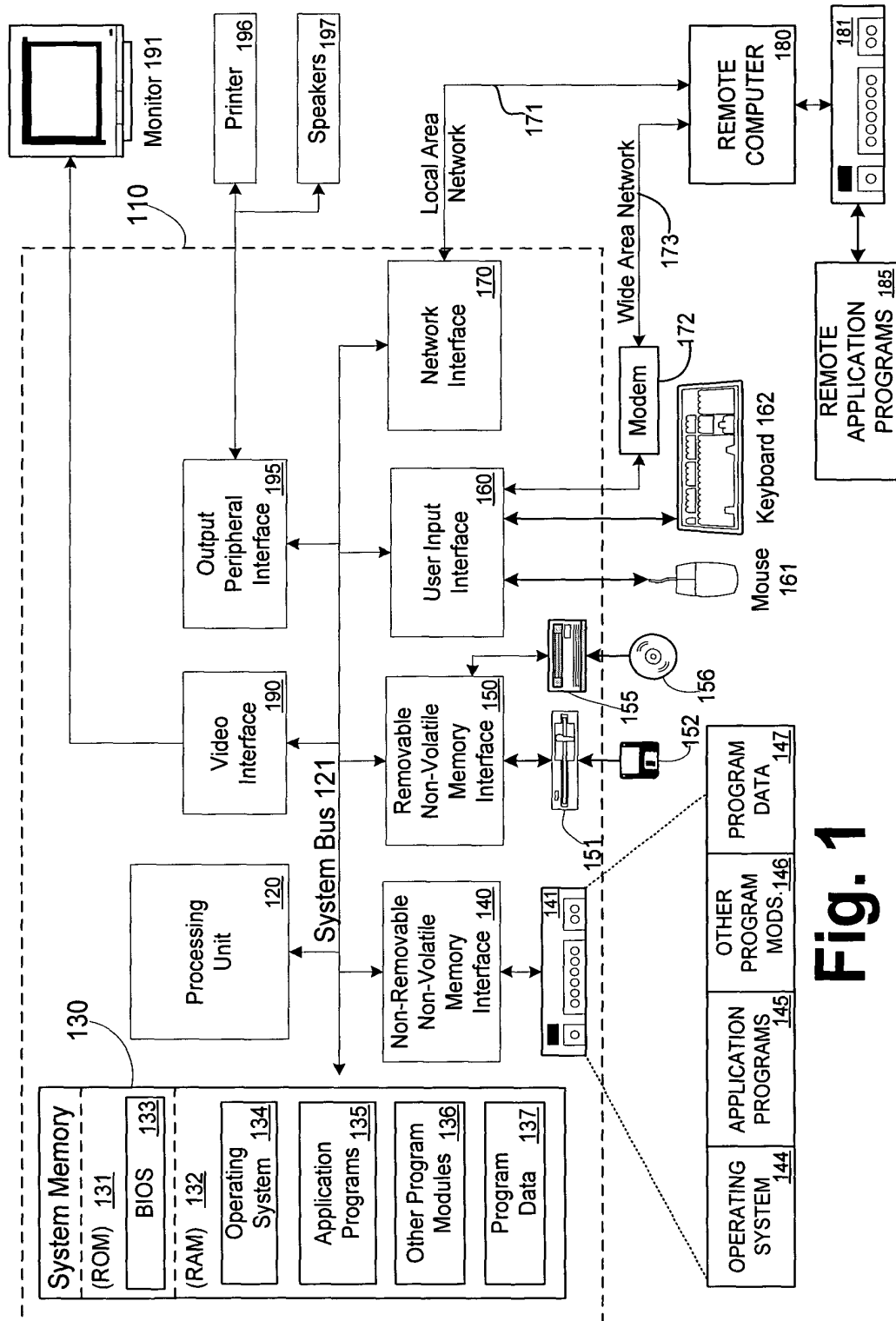


Fig. 1

Fig. 2

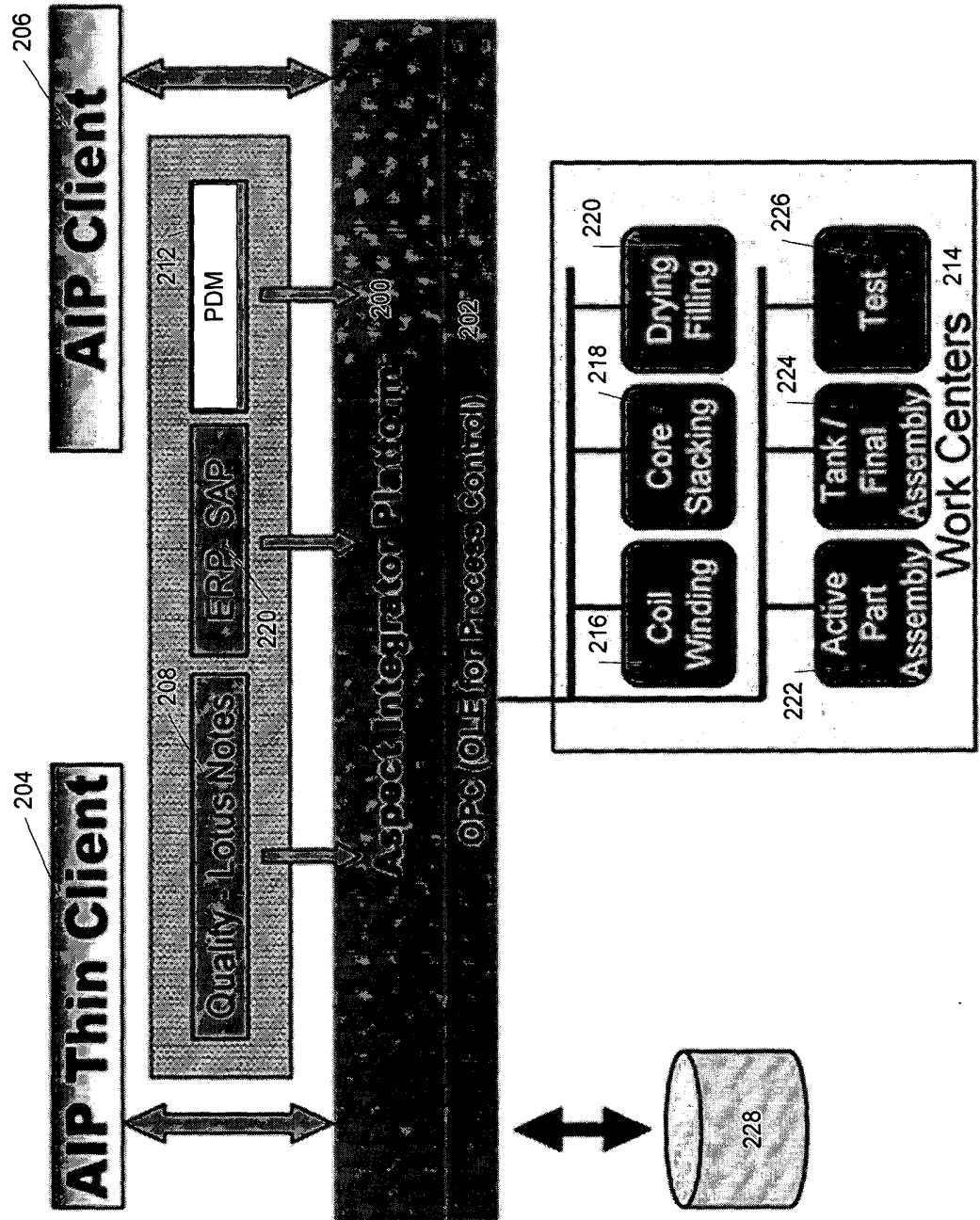
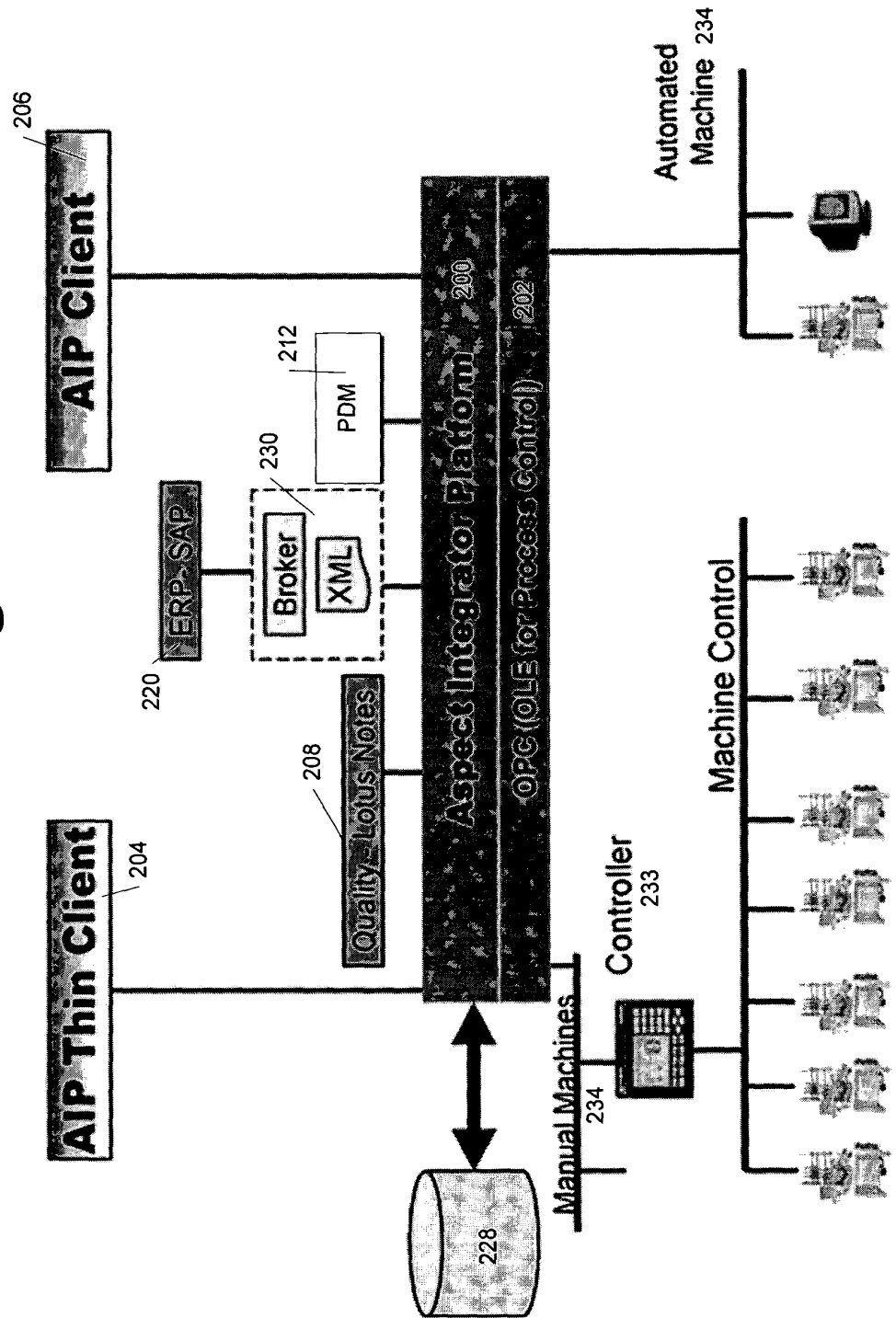
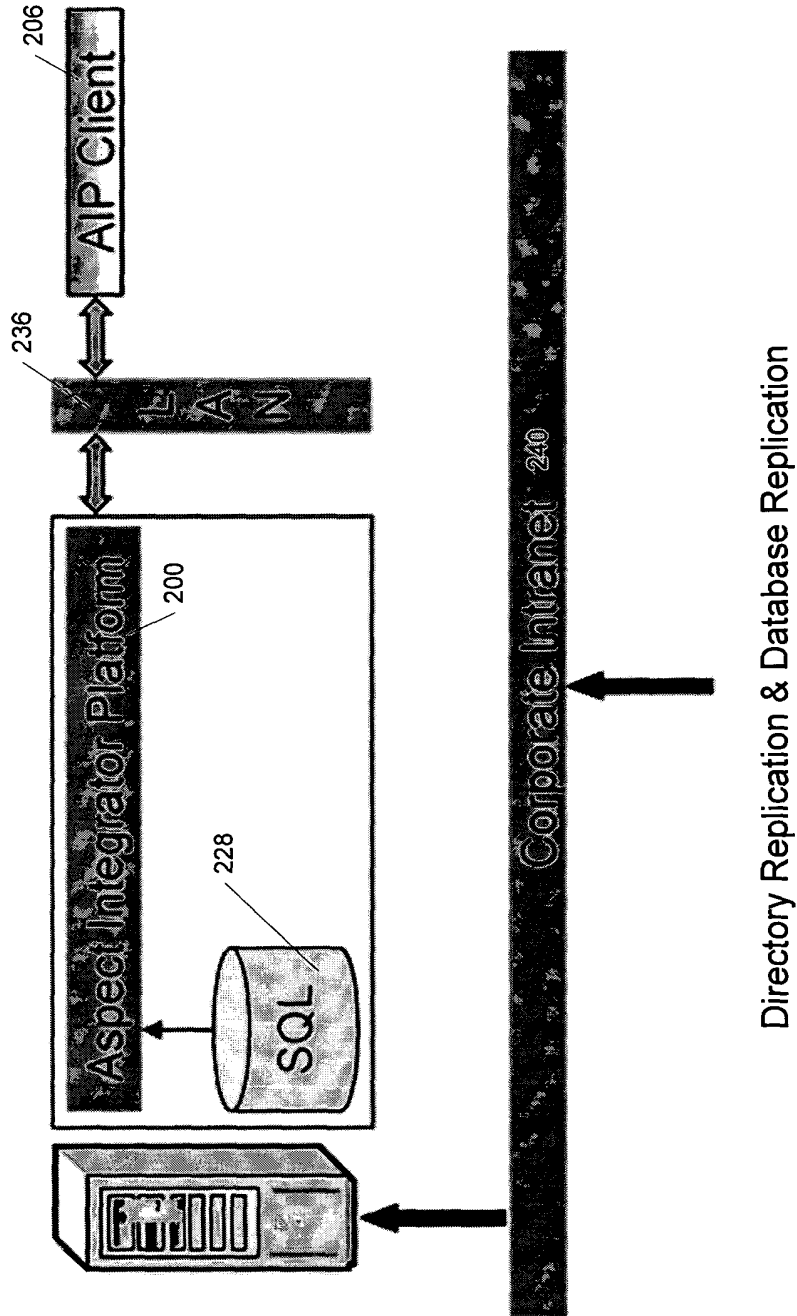


Fig. 3





**Fig. 4**

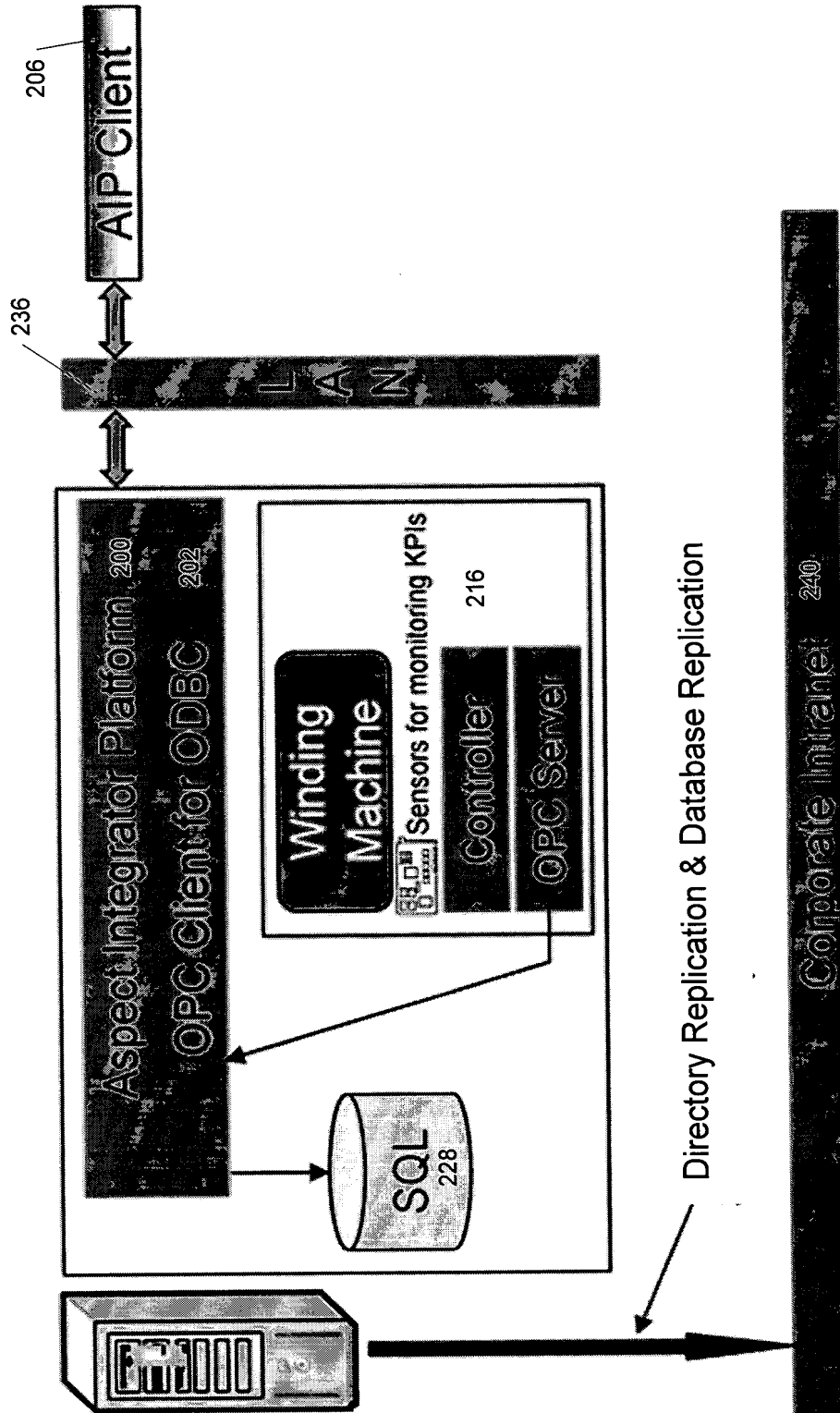
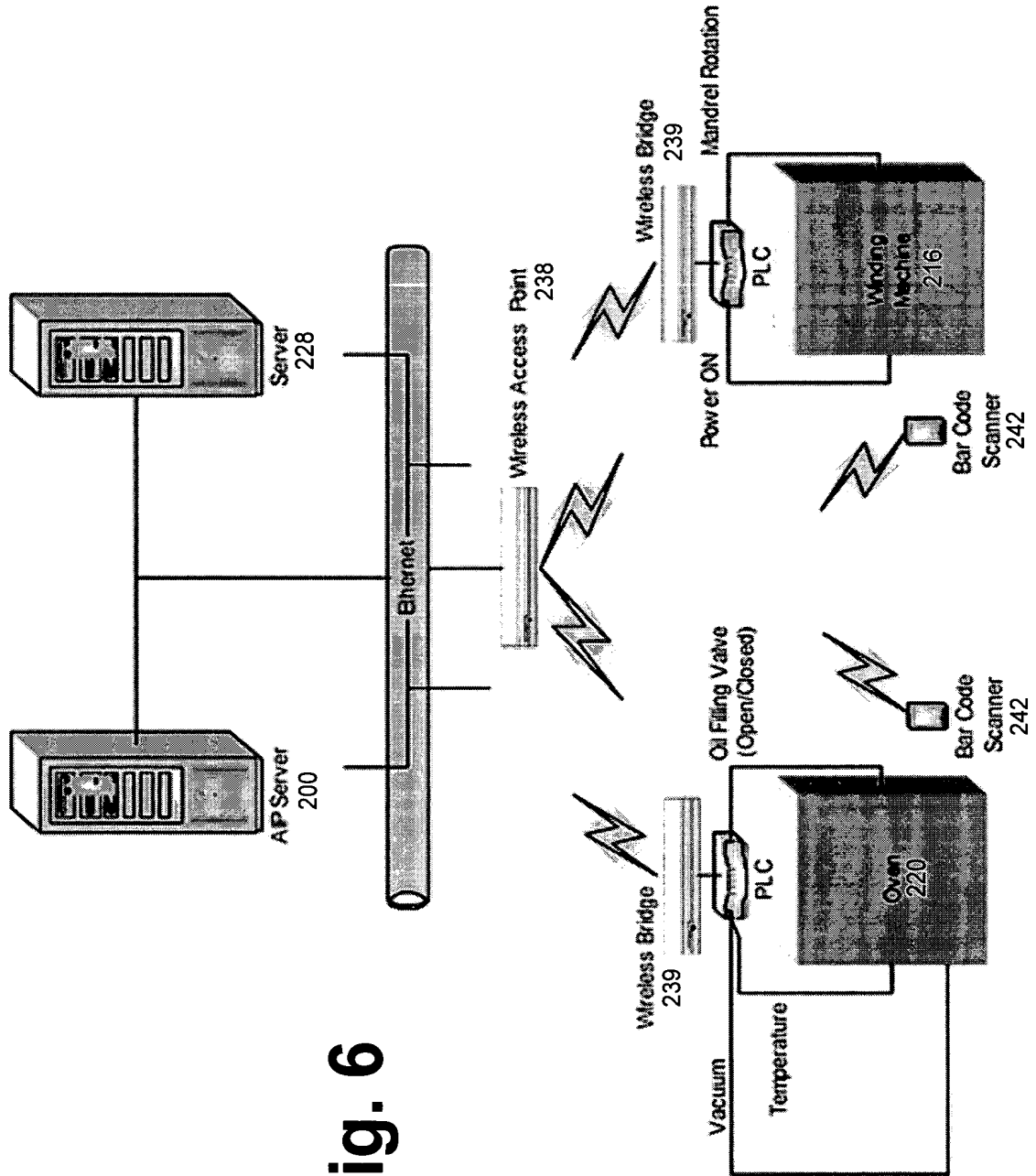
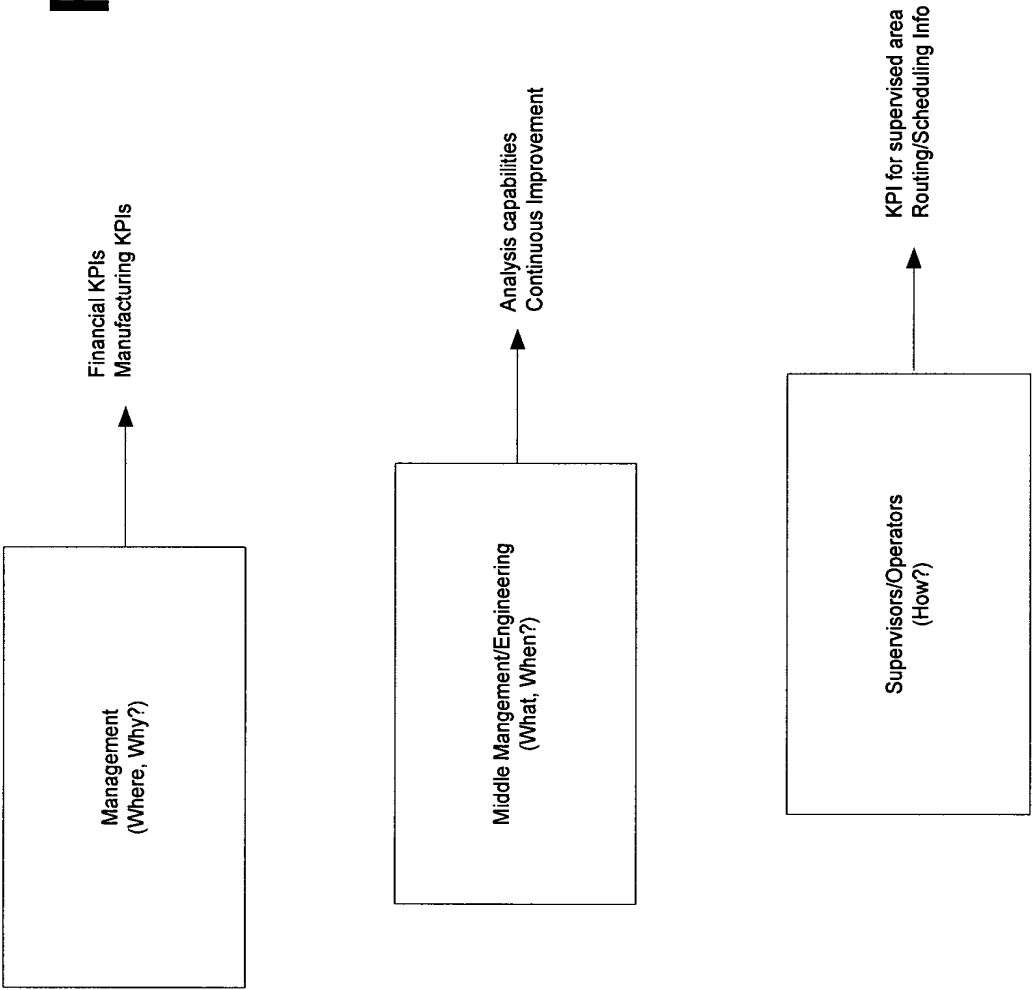


Fig. 5



**Fig. 6**

Fig. 7



## BA Throughput report

This report allows you to view BA throughput by BAU and by Product line. You can either view throughput for any period of time, or you can compare throughput for 2 periods of time (ex: compare one month to another). Avg throughput is defined as the avg time (in days) that a WO is in process (time elapsed from beg of WO to end of WO, avg per BAU or per Product line, for specified period of time).

### What throughput do you want to see?

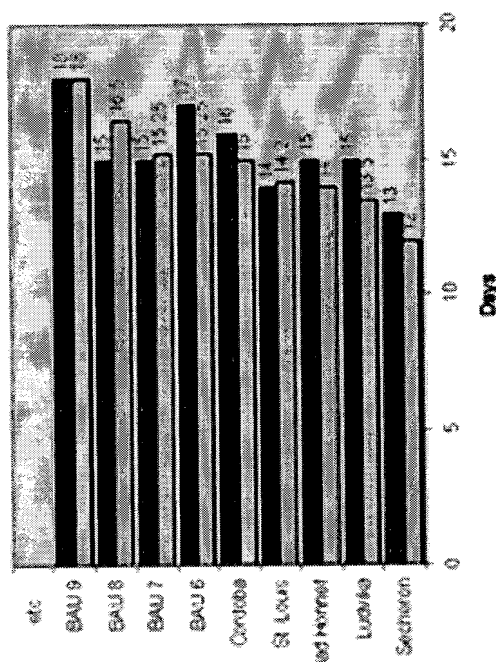
☒ For BAU ☐ For Product line

### Do you want to see throughput for a time period, or comparison?

☐ For one time period from  to   
☒ Compare from  to  and from  to

Generate report

### Avg WO throughput by BAU, in days



Click on any BAU to display detailed BAU Throughput report

- ABB
- PPT
- BA
- Throughput Report
- Operational Status
- Man-hour capacity
- Operational status
- Section
- Throughput Report
- Utilization Report
- Operational Status
- Man-hour capacity
- WIP
- WO Tracking
- Non-conformity
- Project tracking
- Legenda
- Manufacturing
- Time Report
- Utilization Report
- Operational Status
- Man-hour capacity
- WIP
- WO Tracking
- Non-conformity
- Project tracking
- Ex

Fig. 8



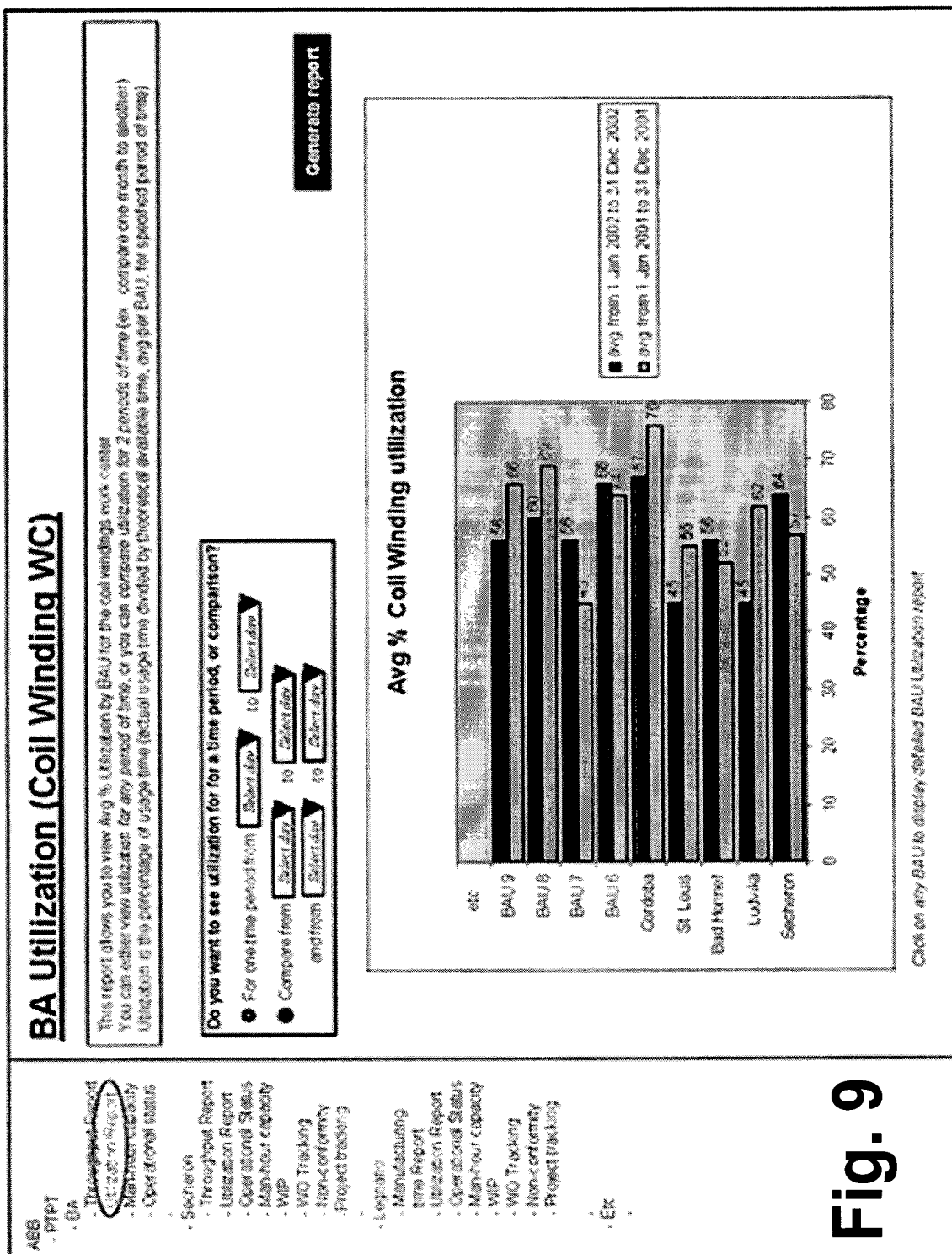


Fig. 9

## BA Man-hour capacity report

This report allows you to view used BA man-hours, either as % used man-hours (actual used man-hours / available man-hours) per BAU, or as total available & actual used # of man-hours per BAU. You can either view man-hours for any period of time, or you can compare throughput for 2 periods of time (or compare one month to another).

### What man-hour report do you want to see?

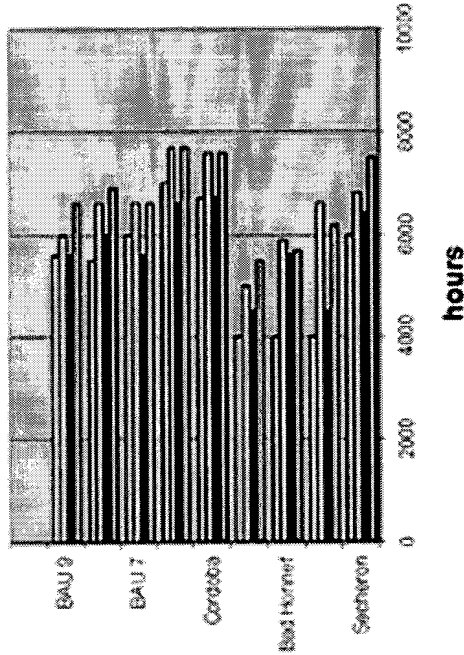
- ☐ % used man-hours
- ☐ Total available & actual used man-hours

### Do you want to see man-hour for a time period, or comparison?

- ☐ For time period from  to
- ☐ Compare from  to  and from  to

Generate report

### Total avail. man hours & actual used man hours (comparison)



Click on any BAU to display detailed BAU Throughput report

- AES
- PIPT
- BA
- Throughput Report
- Utilization Report
- Operational Status
- Man-hour capacity
- WIP
- WFO Tracking
- Non-conformity
- Project tracking
- Legality
- Manufacturing
- Time Report
- Utilization Report
- Operational Status
- Man-hour capacity
- WIP
- WFO Tracking
- Non-conformity
- Project tracking
- Etc.

Fig. 10

## Secheron home page

### Summary

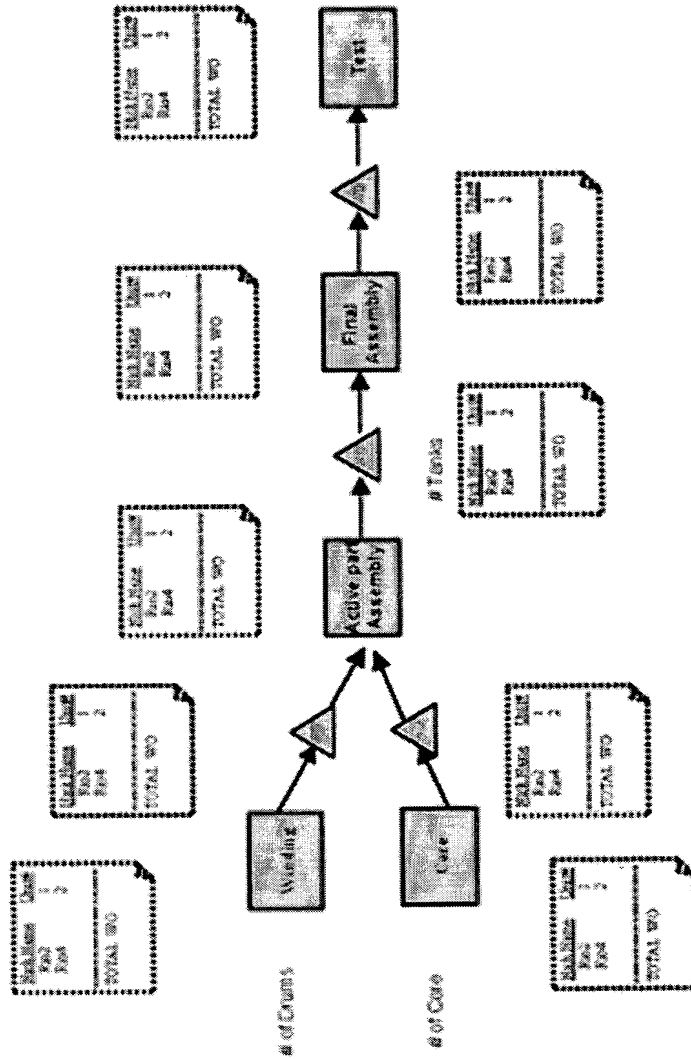
Avg Throughput YTD (Days work order starts and ends): 23 days  
 Avg Manufacturing hours (time associated with production): 132 hrs  
 Avg Utilization YTD (winding, Oil filling): 56%  
 How many conformity reports ytd: 23

### Work in progress

#### Secheron

- AEB
- PTP
- BA
- Throughput Report
- Utilization Report
- Man-hour capacity
- Operational Status
- WIP
- WIP Tracking
- Non-conformity
- Project tracking
- Legend
- Manufacturing time Report
- Utilization Report
- Operational Status
- Man-hour capacity
- WIP
- WIP Tracking
- Non-conformity
- Project tracking
- Etc.

## Fig. 11



## BAU Operational Status Report

This report displays the current operational status of the all work stations within that BAU.

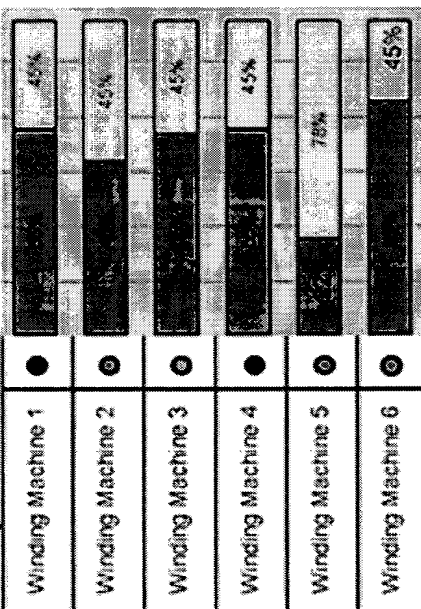
Do you want to see utilization for for a time period, or comparison?

☒ For one time period from  to   
☐ Current day

<input checked="" type="radio"/>	machine off
<input type="radio"/>	machine on but not running
<input checked="" type="radio"/>	machine on and running

Total "On" Status

Winding Work Center



2300h

1300h

600h

3300h

245h

2320h

# Fig. 12

Final Assembly WC

Oven 1	<input checked="" type="radio"/>	Temperature	25	45%
		Vacuum Level	50	
Oil Fill 1	<input checked="" type="radio"/>			58%
Oven 2	<input checked="" type="radio"/>	Temperature	30	45%
		Vacuum Level	50	
Oil Fill 2	<input checked="" type="radio"/>			17%

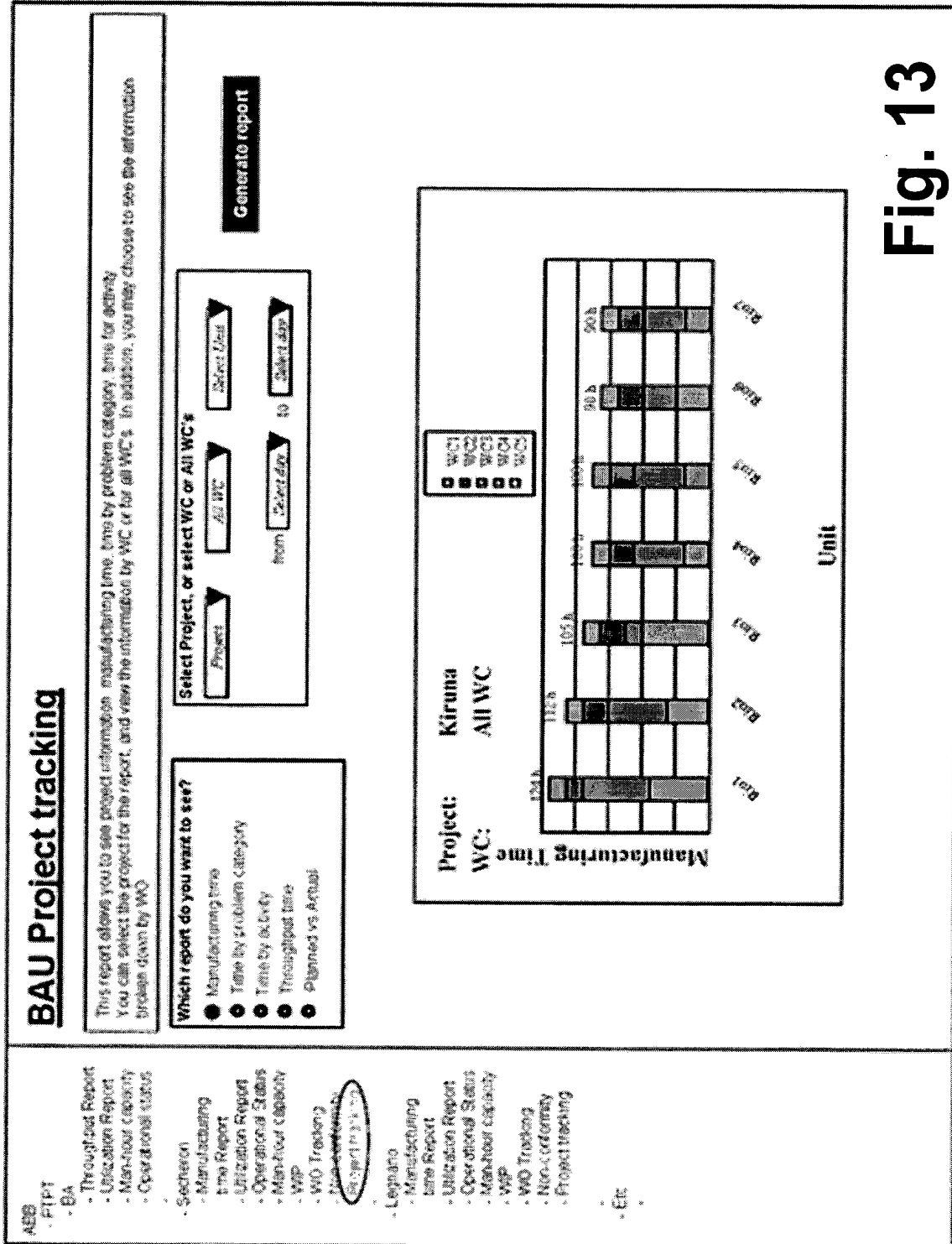
3300h

245h

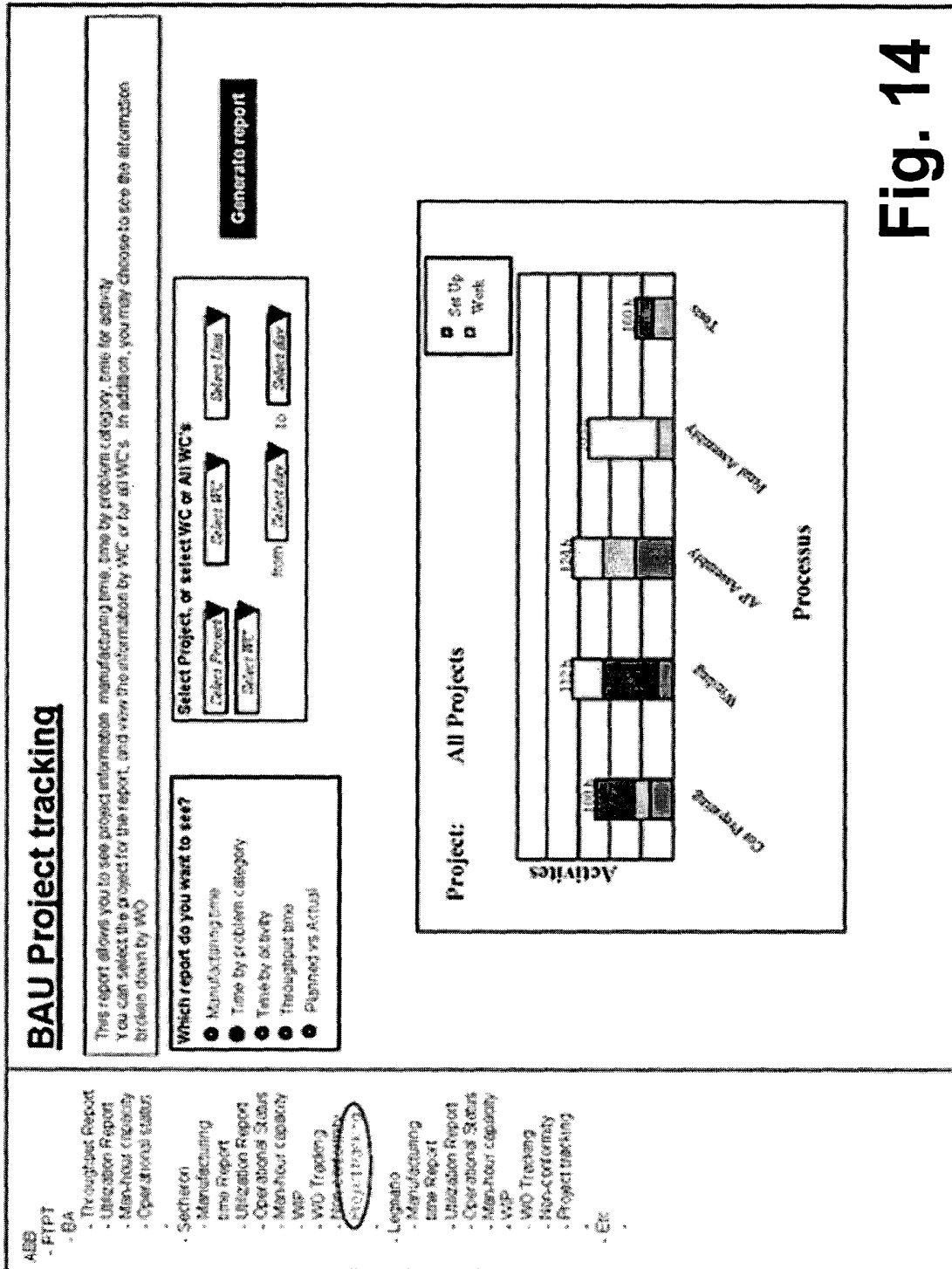
2320h

210h

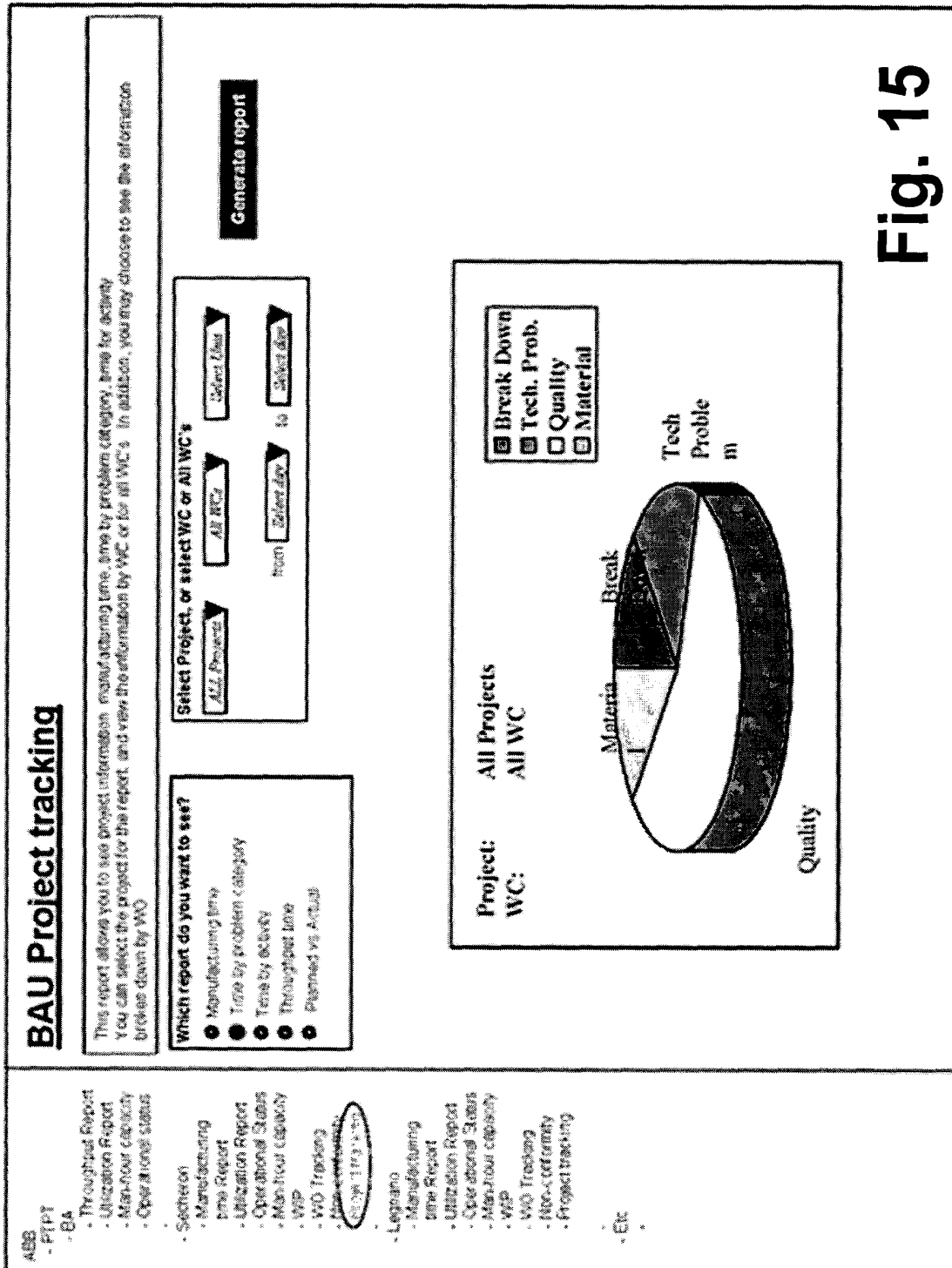
- ABB
- PTPT
- BA
- Throughput Report
- Utilization Report
- Man-hour capacity
- Operational status
- Secheron
- Manufacturing time Report
- Utilization Report
- Operational Status
- Man-hour capacity
- WIP
- WO Tracking
- Non-conformity
- Legnano
- Manufacturing time Report
- Utilization Report
- Operational Status
- Man-hour capacity
- WIP
- WO Tracking
- Non-conformity
- Project tracking
- Etc



**Fig. 13**

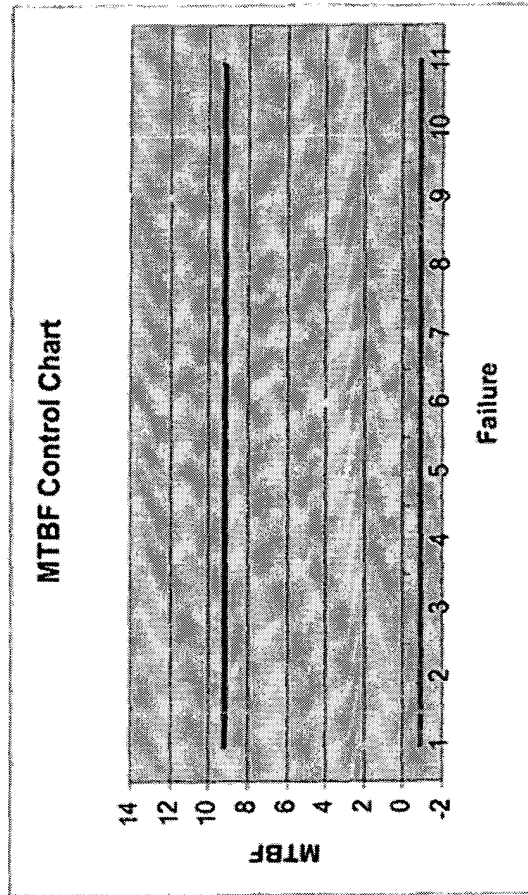


**Fig. 14**



**Fig. 15**

**Fig. 16**





**Fig. 17**

